



# M2100 SYSTEM ASSEMBLY WIRING

Includes wiring for both single system (13885) and dual system (24026) controller configurations

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TOLERANCES UNLESS OTHERWISE NOTED	UNITS: INCHES
DECIMAL: ± 0.05	
ONE PLACE: ± 0.02	
TWO PLACE: ± 0.01	
THREE PLACE: ± 2"	
ANGULAR: ± 1/64	
FRACTIONAL: ± 1/64	

REV	DATE	DESCRIPTION
F	2016-05-09	Update wire color scheme
E	2016-03-11	Update Controller
D	2014-01-20	Update to common format.
C	2015-10-07	Revised wiring at terminals 1-5.
B	2014-10-10	CLARIFY WIRING FOR NEW MOTOR CABLE
A	2013-07-10	INITIAL RELEASE

  

SMOKE GUARD	
287 W. MAPLE GROVE, BOISE ID. 83704	
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DATE: 2013-07-10	APP'D: R. Kross
M2100 System Wiring	
P/N Reference	SHT 1 OF 1 DRAWING NO. D2111